

Al-Dy-Mg (Aluminum-Dysprosium-Magnesium)

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Recently, this ternary system was investigated experimentally by [2003Den] and assessed thermodynamically by [2003Cac]. To minimize the number of experiments required, an iterative procedure was adopted, where additional critical experiments were designed on the basis of preliminary calculations. An Al-rich ternary compound τ with the $MgNi_2$ -type hexagonal structure was found at 400 °C.

intermediate phases: Dy_5Mg_{24} (*A12*, α Mn-type cubic), $DyMg_3$ (*D0₃*, BiF_3 -type cubic), $DyMg_2$ (*C14*, $MgZn_2$ -type hexagonal), and $DyMg$ (*B2*, CsCl-type cubic).

Binary Systems

The Al-Dy phase diagram [2003Den, 2003Cac] shows the following intermediate phases: $\alpha DyAl_3$ (*D0₂₄*, Ni_3Ti -type hexagonal), $\beta DyAl_3$ ($HoAl_3$ -type rhombohedral), $DyAl_2$ (*C15*, $MgCu_2$ -type cubic), $DyAl$ ($ErAl$ -type orthorhombic), Dy_3Al_2 (Zr_3Al_2 -type tetragonal) and Dy_2Al (*C23*, Co_2Si -type orthorhombic). The Al-Mg phase diagram [1998Lia] has the following intermediate phases: Mg_2Al_3 (cubic, labeled β), R or ϵ (rhombohedral) and $Mg_{17}Al_{12}$ (*A12*, α Mn-type cubic, denoted γ). The Dy-Mg phase diagram [Massalski2, 2003Cac] has the following interme-

Ternary Isothermal Section

With starting metals of 99.999% Al, 99.9% Dy, and 99.99% Mg, [2003Den] induction-melted eight ternary alloys. Differential thermal analysis (DTA) was carried out at a heating/cooling rate of 10 °C/min. The samples were annealed at 400 °C for 850 h and quenched in water. The phase equilibria were studied with optical and electron microscopy, x-ray powder diffraction and electron probe microanalysis. These experimental results were used in the thermodynamic optimization by [2003Cac]. The computed isothermal section shown in Fig. 1 agrees well with the experimental results. An Al-rich ternary phase τ is present at 400 °C. It has a composition near $Al_2Dy_{0.36}Mg_{0.64}$ and has the *C36*, $MgNi_2$ -type hexagonal structure, with $a = 0.5490$ nm and $c = 1.7697$ nm. The DTA data show that τ forms peritectically at about 530 °C. At 400 °C, the

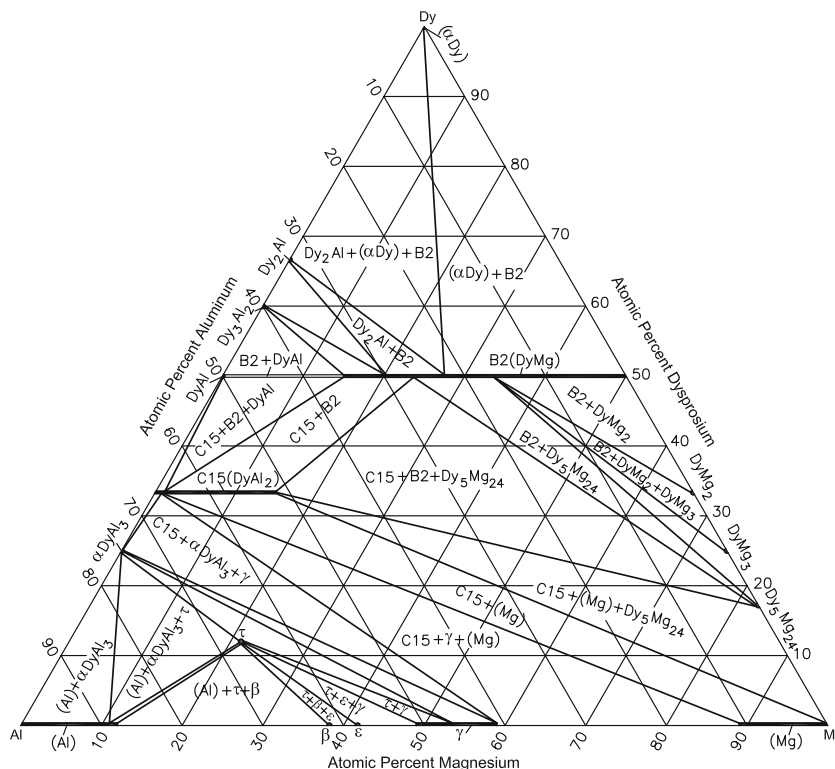


Fig. 1 Al-Dy-Mg computed isothermal section at 400 °C [2003Den, 2003Cac]. Narrow two-phase regions are omitted

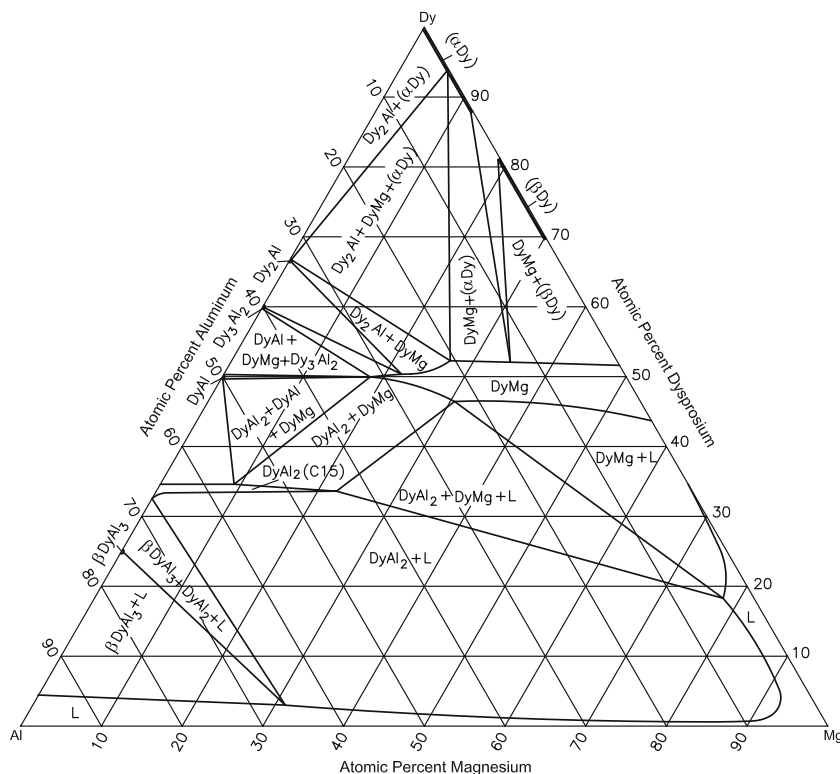


Fig. 2 Al-Dy-Mg computed isothermal section at 800 °C [2003Cac]

binary phases DyMg (denoted *B2*) and DyAl₂ (denoted *C15*) dissolve up to 35 at.% Al and 15 at.% Mg, respectively. An isothermal section computed at 800 °C by [2003Cac] is shown in Fig. 2. The τ phase is absent at this temperature. The solubility of Mg in DyAl₂ is larger here, as compared to that in Fig. 1.

A liquidus projection was also computed by [2003Cac]. The range of primary solidification of the phases in the computed projection agrees well with the metallographic observations of [2003Den]. The *C15* phase shows a large area of primary crystallization. However, the agreement of the computed surface with DTA data was found to be not satisfactory.

References

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